



Chemoenzymatic synthesis of 1 α ,24(*R*)-dihydroxycholesterol

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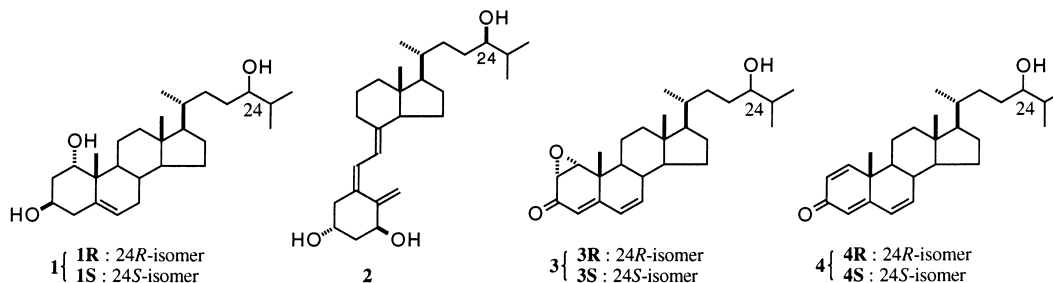
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Abstract

1 α ,24(*R*)-Dihydroxycholesterol, which is the key intermediate for the synthesis of 1 α ,24(*R*)-dihydroxyvitamin D₃, was effectively synthesized via stereoselective esterification of the 24(*R*)-hydroxy group using a lipase in combination with inversion of configuration of the 24(*S*)-hydroxy group using the Mitsunobu reaction (*R*:*S*=99:1). © 1999 Elsevier Science Ltd. All rights reserved.

1. Introduction

1 α ,24(*R*)-Dihydroxycholesterol¹ **1R** is known to be the key intermediate of 1 α ,24(*R*)-dihydroxyvitamin D₃² **2**, which is a potent analogue of active vitamin D₃ and used as a therapeutic agent for psoriasis. The triol **1R** is obtained through the chromatographic separation of a diastereomeric mixture^{3a} and the remaining diastereoisomer **1S** can be converted into the desired synthon^{3b} **1R**. Previously, we reported a new methodology for the synthesis of **1R** using the diastereoselective isopropylation of steroidal 24-aldehyde precursors with diisopropylzinc in the presence of certain chiral β -amino alcohols.⁴ We wish to report here the novel synthesis of **1R** employing the lipase catalyzed stereoselective esterification and the Mitsunobu reaction.

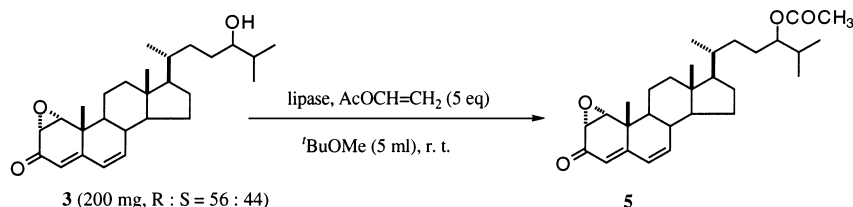


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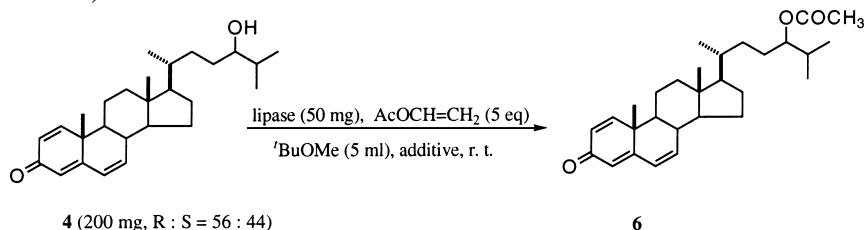
The lipase-catalyzed esterification of an enantiomeric mixture of hydroxy compounds in organic solvents is well established for obtaining enantiomerically pure compounds.⁵ Since the direct application of the lipase-catalyzed esterification to the triol **1** is considered difficult with respect to regioselectivity, we focused on the esterification of the epoxy dienone **3** and the trienone **4**, which are known to be the precursors of the triol **1**.

2. Results and discussion

We first examined the stereoselective esterification of the epoxydienone **3** using a lipase. The alcohol **3** was reacted with vinyl acetate in *t*BuOMe at room temperature for 48 h in the presence of several kinds of lipases (Table 1, entries 1–12). Among the 12 tested lipases, LIP-300 and Chirazyme L-6 were promising to preferentially acetylate **3R**, giving unreacted alcohol **3S** in high stereoselectivity (Table 1, entries 6 and 12). The reaction only occurred slightly in the presence of Chirazyme L-1, Chirazyme L-2, Chirazyme L-3, Chirazyme L-5, Chirazyme L-7, Chirazyme L-8, Amano PS-D, Amano AD, and Amano PS, while Chirazyme L-4 gave a moderate result (Table 1). By shortening the reaction time, both LIP-300 and Chirazyme L6 gave the desired ester **5** in higher stereoselectivity (Table 1, entries 13–16). LIP-300 was found to be more useful than Chirazyme L-6 because LIP-300 gave both **3** and **5** in a highly stereoselective manner. Thus, the LIP-300 catalyzed esterification furnished the ester **5R** in 56% yield (*R:S*=98:2) and alcohol **3S** in 44% yield (*R:S*=1:99) starting from the diastereomeric mixture **3** (*R:S*=56:44).



We then studied the reaction of the trienone **4** with vinyl acetate in the presence of LIP-300 or Chirazyme L-6 to expand the scope of this diastereoselective acylation reaction of the steroidal hydroxy group at position 24. However, esterification of alcohol **4** using LIP-300 or Chirazyme L-6 resulted in a lower reactivity and lower selectivities than that of epoxydienone **3** (Table 2, entries 1–3). The results showed that the 1,2-epoxide moiety of **3** plays a crucial role in this reaction. Although adding MS 4A to the reaction mixture⁸ increased the reaction rate, it did not improve the diastereoselectivity of the product **6** (Table 2, entries 4–5).



While we have established the method to obtain both the ester **5R** and alcohol **3S** in high yield, we attempted the transformation of **3S** into **5R**. Among methods for the inversion of configuration of the hydroxy group,^{9,10} the Mitsunobu reaction¹⁰ is one of the mildest and most suitable for the reaction of **3**, which has an unstable epoxydienone moiety. Although the ester **5R** and alcohol **3S** can be easily separated, the reaction mixture of **5R** and **3S** was directly subjected to the Mitsunobu reaction conditions to simplify the process of obtaining **5R**. The resulting reaction mixture of **5R** and **3S** through

Table 1
Lipase-catalyzed acetylation of diastereomeric mixture of epoxydienone **3**

entry	lipase		time	5		3		<i>E</i> value ^a
	name	amount		yield	R : S	yield	R : S	
1	Chirazyme L-1 ^b	50 mg	48 h	7%	12 : 88	91%	59 : 41	3
2	Chirazyme L-2 ^c	10 mg	48 h	no reaction				
3	Chirazyme L-3 ^d	200 mg	48 h	7%	95 : 5	92%	54 : 46	21
4	Chirazyme L-4 ^e	50 mg	48 h	52%	92 : 8	44%	18 : 82	22
5	Chirazyme L-5 ^f	100 mg	48 h	2%	24 : 76	97%	55 : 45	4
6	Chirazyme L-6 ^g	50 mg	48 h	62%	90 : 10	35%	1 : 99	—
7	Chirazyme L-7 ^h	200 mg	48 h	no reaction				
8	Chirazyme L-8 ⁱ	50 mg	48 h	no reaction				
9	Lipase PS ^j	200 mg	48 h	no reaction				
10	Lipase PS-D ^k	200 mg	48 h	no reaction				
11	Lipase AK ^l	200 mg	48 h	no reaction				
12	LIP-300 ^m	50 mg	48 h	65%	87 : 13	35%	0 : 100	—
13	Chirazyme L-6	50 mg	6 h	48%	99 : 1	35%	16 : 84	142
14	Chirazyme L-6	50 mg	24 h	59%	95 : 5	40%	2 : 98	
15	LIP-300	50 mg	2 h	52%	99 : 1	47%	7 : 93	256
16	LIP-300	50 mg	4 h	56%	98 : 2	44%	1 : 99	

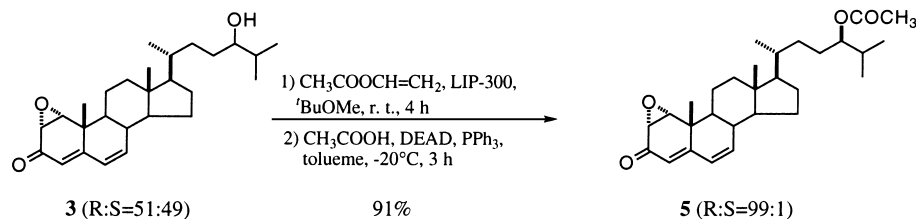
a. Calculated according to ref 7, b. *Burkholderia* sp. (Boehringer Mannheim), c. *Candida antractica* (Boehringer Mannheim), d. *Candida rugosa* (Boehringer Mannheim), e. *Pseudomonas* sp. (Boehringer Mannheim), f. *Candida antractica* (Boehringer Mannheim), g. *Pseudomonas* sp. (Boehringer Mannheim), h. porcine pancreas (Boehringer Mannheim), i. *Humicola* sp. (Boehringer Mannheim), j. *Pseudomonas cepacia* (Amano), k. *Pseudomonas cepacia* (Amano), l. *Pseudomonas cepacia* (Amano), m. *Pseudomonas* sp. (Toyobo)

Table 2
Lipase-catalyzed acetylation of diastereomeric mixture of trienone **4**

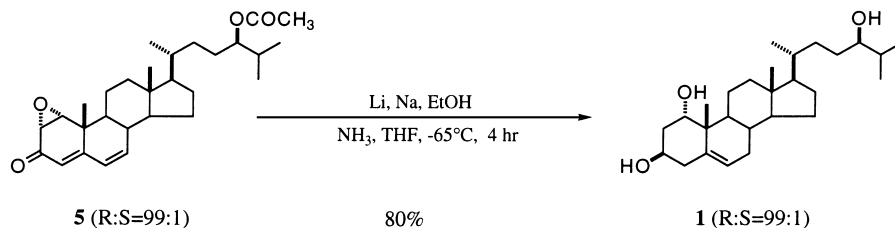
entry	lipase	time	additive	6		4		<i>E</i> value
				yield	R : S	yield	R : S	
1	LIP-300	23 h	————	45%	96 : 4	55%	24 : 76	36
2	LIP-300	47 h	————	54%	94 : 6	46%	10 : 90	
3	Chirazyme L-6	23 h	————	45%	93 : 7	55%	20 : 80	24
4	LIP-300	23 h	MS4A (50 mg)	65%	86 : 14	35%	1 : 99	33
5	LIP-300	16 h	MS4A (50 mg)	59%	93 : 7	41%	6 : 94	

esterification of **3** (*R:S*=51:49) using LIP-300 was reacted with acetic acid in the presence of an excess amount of diethylazodicarboxylate (DEAD) and triphenylphosphine at -20°C to give **5R** in 91% yield with high stereoselectivity (*R:S*=99:1, Scheme 1).

To complete the synthetic route to the vitamin D₃ synthon **1R**, the thus obtained **5R** was subjected to Birch reduction^{1,3b} using a mixture of Li and Na as a reducing metal to give the desired **1R** with the same diastereomeric purity (*R:S*=99:1, Scheme 2).



Scheme 1.



Scheme 2.

3. Conclusion

The lipase-catalyzed esterification of the diastereomeric mixture of the epoxyalcohol **3** was found to proceed in a highly stereoselective manner. The combination of this esterification with the Mitsunobu reaction gave desired ester **5R** in high yield with excellent stereoselectivity. The following Birch reduction of **5R** completed the synthesis of the vitamin D₃ synthon **1R**. This method provides an efficient route for the synthesis of **1R**, which is the key intermediate of 1 α ,24(*R*)-dihydroxyvitamin D₃ **2**.

4. Experimental

IR spectra were recorded on a Shimadzu 8100M spectrometer. NMR spectra were obtained using a Varian Gemini 200 (200 MHz) spectrometer with CDCl₃. Chemical shifts and coupling constants (*J*) are given in ppm relative to internal tetramethylsilane and hertz, respectively. The following abbreviations are used: s (singlet), d (doublet), t (triplet), q (quartet), m (multiplet), and b (broad). Mass spectra (MS) were taken at 70 eV using an HP 5971 mass spectrometer. For the high-performance liquid chromatography (HPLC) analysis, a Shimadzu Model LC-6A equipped with a Shimadzu SPD-6A UV detector (210 or 254 nm) and a Shimadzu C-R3A chromatopac were employed. Melting points were taken with a Mettler FP 81 and are uncorrected. All the lipases used are commercially available.

4.1. Stereoselective esterification of **3**

To a solution of 1 α ,2 α -epoxy-24-hydroxycholesta-4,6-dien-3-one **3** (200 mg, 0.49 mmol, **3R:3S**=56:44) in *t*BuOMe (5 ml) was added at rt vinyl acetate (0.23 ml, 2.50 mmol) and LIP-300 (50 mg), and the resulting mixture was stirred for 4 h. After filtration, the filtrate was evaporated to give a crude product, which was subjected to silica gel chromatography (20 g) with hexane and EtOAc (20:1 up to 3:1) providing 24-acetoxy-1 α ,2 α -epoxycholesta-4,6-dien-3-one **5** (124 mg, 0.27 mmol, **5R:5S**=98:2, 56%) and 1 α ,2 α -epoxy-24-hydroxycholesta-4,6-dien-3-one **3** (88 mg, 0.21 mmol, **3R:3S**=2:98, 44%). The obtained **5** was subjected to HPLC analysis (Chiralpak OJ, 25 cm \times 4.6 mm I.D.) using hexane:ethanol:methanol (100:1:0.3) as the mobile phase at 1.0 ml/min to estimate the ratio of **5R** and **5S** (**5R**: 20.2 min, **5S**: 18.2 min). The obtained **3** was subjected to HPLC analysis

(YMC AM-303, 25 cm×4.6 mm I.D.) using acetonitrile:H₂O (7:3) as the mobile phase at 1.0 ml/min to estimate the ratio of **3R** and **3S** (**3R**: 21.8 min, **3S**: 20.9 min). Other data are summarized in Table 1. **5R**: Mp 99–101°C (hexane–ethyl acetate); $[\alpha]_D^{20}=+151$ (*c* 0.20, EtOH); IR (KBr): 2861, 1732, 1650, 1620, 1590, 1456, 1364, 1280 cm⁻¹; ¹H NMR: δ 0.79 (s, 3H), 0.90–1.00 (m, 9H), 1.20 (s, 3H), 1.00–2.10 (m, 18H), 2.06 (s, 3H), 3.40–3.60 (m, 2H), 4.60–4.80 (m, 1H), 5.60–5.65 (m, 1H), 6.00–6.15 (m, 2H); MS (*m/z*): 454 (M⁺); high-resolution MS for C₂₉H₄₂O₄ (M⁺): calcd *m/z*: 454.3083; found: 454.3023. **3S**: Mp 145–147°C (hexane–ethyl acetate); $[\alpha]_D^{20}=+169$ (*c* 0.20, EtOH); IR (KBr): 3200, 2880, 1667, 1617, 1586, 1450, 1380, 1297 cm⁻¹; ¹H NMR: δ 0.78 (s, 3H), 0.90–1.00 (m, 9H), 1.18 (s, 3H), 1.00–2.10 (m, 18H), 3.25–3.35 (b, 1H), 3.40–3.60 (m, 2H), 4.60–4.80 (m, 1H), 5.60–5.65 (m, 1H), 6.00–6.15 (m, 2H); MS (*m/z*): 412 (M⁺); high-resolution MS for C₂₇H₄₀O₃ (M⁺): calcd *m/z*: 412.2977; found: 412.2927.

4.2. Stereoselective esterification of **4**

To a solution of 24-hydroxycholesta-1,4,6-trien-3-one **4** (200 mg, 0.51 mmol, **4R:4S**=56:44) in *t*BuOMe (5 ml) were added at rt vinyl acetate (0.23 ml, 2.50 mmol) and LIP-300 (50 mg), and the resulting mixture was stirred for 23 h. After filtration, the filtrate was evaporated to give a crude product, which was subjected to silica gel chromatography (20 g) with hexane and EtOAc (20:1 up to 3:1) providing 24-acetoxycholesta-1,4,6-trien-3-one **6** (100 mg, 0.23 mmol, **6R:6S**=96:4, 45%) and 24-hydroxycholesta-1,4,6-trien-3-one **4** (110 mg, 0.28 mmol, **4R:4S**=20:80, 55%). The obtained **4** was subjected to HPLC analysis (YMC AM-303, 25 cm×4.6 mm I.D.) using acetonitrile:H₂O (7:3) as the mobile phase at 1.0 ml/min to estimate the ratio of **4R** and **4S** (**4R**: 38.8 min, **4S**: 34.7 min). The diastereomeric ratio of **6** was determined using HPLC analysis after converting to **4** by deacetylation. Other data are summarized in Table 2. **6**: IR (KBr): 2950, 2880, 1718, 1652, 1602, 1455, 1375, 1245 cm⁻¹; ¹H NMR: δ 0.77 (s, 3H), 0.85–1.00 (m, 9H), 1.20 (s, 3H), 1.00–2.20 (m, 18H), 2.04 (s, 3H), 4.60–4.75 (b, 1H), 6.00–6.10 (m, 2H), 6.20–6.30 (m, 2H), 7.08 (d, 2H, *J*=12 Hz); MS (*m/z*): 438 (M⁺); high-resolution MS for C₂₉H₄₂O₃ (M⁺): calcd *m/z*: 438.3135; found: 438.3134. **4**: Mp 97–98°C (hexane–ethyl acetate); IR (KBr): 3440, 1765, 1603, 1460, 1380, 1287 cm⁻¹; ¹H NMR: δ 0.76 (s, 3H), 0.90–1.00 (m, 9H), 1.19 (s, 3H), 1.00–2.10 (m, 18H), 3.25–3.35 (b, 1H), 6.00–6.10 (m, 2H), 6.20–6.30 (m, 2H), 7.08 (d, 2H, *J*=12 Hz); MS (*m/z*): 396 (M⁺); high-resolution MS for C₂₇H₄₀O₂ (M⁺): calcd *m/z*: 396.3029; found: 396.3028.

4.3. Consecutive stereoselective esterification and Mitsunobu reaction of **3**

To a solution of 1α,2α-epoxy-24-hydroxycholesta-4,6-dien-3-one **3** (200 mg, 0.49 mmol, **3R:3S**=51:49) in *t*BuOMe (5 ml) was added at rt vinyl acetate (0.23 ml, 2.50 mmol) and LIP-300 (50 mg), and the resulting mixture was stirred for 4 h. After filtration, the filtrate was evaporated to give a crude product, which was dissolved in toluene (5 ml) followed by the addition of Ph₃P (286 mg, 1.10 mmol) and acetic acid (61 μl, 1.10 mmol). To the mixture was added 2.3 mol/l of a toluene solution of diethylazodicarboxylate (0.42 ml, 0.97 mmol) at –20°C. After stirring for 3 h, aq. NaHCO₃ solution (30 ml) was added to the mixture and extracted with EtOAc (30 ml). The organic layer was washed with brine (30 ml) and dried over MgSO₄. After filtration, evaporation of the solvent gave a crude product, which was purified by silica gel chromatography (20 g) with hexane and EtOAc (20:1 up to 3:1) providing 24-acetoxy-1α,2α-epoxycholesta-4,6-dien-3-one **5** (200 mg, 0.44 mmol, **5R:5S**=99:1, 91%). The obtained **5** was subjected to HPLC analysis (Chiralpak OJ, 25 cm×4.6 mm I.D.) using hexane:ethanol:methanol (100:1:0.3) as the mobile phase at 1.0 ml/min to estimate the ratio of **5R** and **5S** (**5R**: 20.2 min, **5S**: 18.2 min).

4.4. Preparation of 1 α ,24(R)-dihydroxycholesterol **1R**

To a solution of Li (1.8 g, 300 mmol) and Na (0.8 g, 34.7 mmol) in liq. NH₃, a solution of 24-acetoxy-1 α ,2 α -epoxycholesta-4,6-dien-3-one **5** (3.0 mg, 6.61 mmol, **5R:5S**=99:1) in THF (150 ml) was added dropwise at –60°C. After stirring for 1 h, EtOH (51 ml, 870 mmol) was added and the resulting mixture was stirred for 3 h. The mixture was warmed to rt to vaporize the NH₃ followed by the addition of 6 mol/l HCl solution (100 ml) and EtOAc (100 ml). The organic layer was separated, washed with aq. NaHCO₃ solution (100 ml) and brine (30 ml), and dried over MgSO₄. After filtration, evaporation of the solvent gave a crude product, which was purified by silica gel chromatography (100 g) with toluene and acetone (4:1 up to 2:1) providing 1 α ,24(R)-dihydroxycholesterol **1** (2.21 g, 5.31 mmol, 80%, **1R:1S**=99:1). The obtained **1** was subjected to HPLC analysis (YMC A-303, 25 cm×4.6 mm I.D.) using acetonitrile:water (6:4) at 1.0 ml/min. The diastereomeric ratio of **1** was estimated by comparison of the peak area of **1R** and **1S** (**1R**: 34 min, **1S**: 28 min); **1R**: IR (KBr): 3400, 1460, 1370, 1050 cm^{–1}; ¹H NMR: δ 0.65 (s, 3H), 0.85–1.00 (m, 9H), 1.07 (s, 3H), 1.00–2.20 (m, 25H), 2.20–2.40 (m, 2H), 3.28 (m, 1H), 3.83 (m, 1H), 3.90–4.10 (m, 1H), 5.60 (m, 1H); MS (m/z): 418 (M⁺).

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